

Work Order ID 112007

January-28-14 11:40:40 AM

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Item ID: D350-727-045 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Wearplate, Full Length Fits LH or RH
 Start Date: 1/28/14 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 1/29/14 Req'd Qty: 6.00 ***6*** Customer:
 Reference:

Approvals: Process Plan: *[Signature]* Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D350-727	Rev A								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo <i>M.H.</i>	0.00	DAS	6	14-1-29	1x			
Document Control	Photocopy bluefile and create labels per PPP D350-727-045 CHG002		9-89						
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00				6x	DAS	28	14-01-28
Packaging							9-89		DAS
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00	DAS	5	14-1-29	1x			
Quality Control			9-89						

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Item ID: D350-727-045

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Wearplate, Full Length Fits LH or RH

Stop ***NS2***

Start Date: 1/28/14

Start Qty: 6.00

6

Cust Item ID:

Required Date: 1/29/14

Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-727-
045 Location: _____ PPP Rev: _____lex 14-01-29

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 14-01-29MF
14-1-29

Picklist Print

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Work Order ID: 112007
 Parent Item: D350-727-045
 Parent Item Name: Wearplate, Full Length Fits LH or RH

Start Date: 1/28/14

Required Date: 1/29/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A05.05.12New issueKJ/JLM VERF:EC
 IPP REV:B 12.04.11 AS PER ECN 12-546 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3319-1 Forward Wearplate DAS 63 9-89		Manufactured	No			110	Each	16.0000	1	6	DAS 28 9-89	14-01-28	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
				85702		2							
				ST500		14							
				110530		14				6x			
D3319-3 Full-Length Wearplate		Manufactured	No			110	Each	15.0000	1	6	DAS 28 9-89		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
				86861		2							
				ST500		12							
				109538		2							
				110272		10				6x			
				ST501		1							
				105367		1							

DAS
6
9-89

DAS
6
9-89